

XAS 1800 PACE

Portable compressor



Standard Scope of Supply

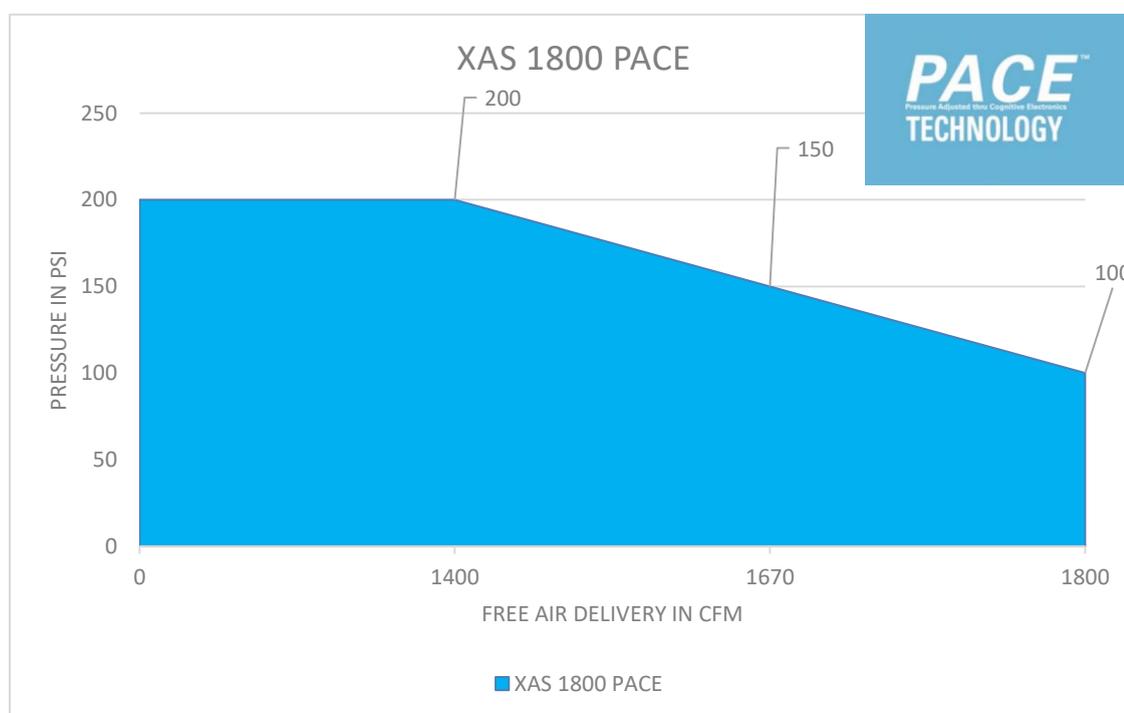
The Atlas Copco **XAS 1800 PACE** is a single-stage, oil-injected, rotary screw type air compressor, powered by a liquid-cooled, 6 cylinder turbocharged diesel engine.

The unit consists of two parallel low pressure air ends, diesel engine with exhaust treatment, cooling circuit, air/oil separation and control systems - all within a sound dampened steel enclosure.

A range of factory and locally installed options are available.

Special attention has been given to the overall product quality, user friendliness, ease of serviceability, and economical operation to ensure best in class cost of ownership.

Pressure and Flow



Available Models

XAS 1800 PACE

single stage – 100 psi to 200 psi – CAT C13B engine

Features

- Caterpillar C13B T4F engine
- Atlas Copco Controller XC4004
- Low Fuel Shutdown
- Heavy Duty Tandem Axle Trailer w/ 17.5" tires
- PACE™
- Best in class performance

Benefits

- Meets all current T4F emission regulations.
- Integrated exhaust after treatment makes T4F integration easy
- Improved altitude performance with turbo-charged engine
- Allows operator to have more control on the operation.
- More intuitive in nature, easy to use & navigate
- The new controller gives faster response to the in parameters changes
- Optional "Mirror Panel" available to remotely monitor your compressors.
- IP 67 with a 7" screen
- Auto warming up & cooling down of engine
- On board Histogram creation for 15 categories: Engine Load, Highest element temperature, FAD, vessel pressure, engine RPM, fuel consumption, etc.
- Reduces downtime on site when operator runs out of fuel as there is no longer a need to "re-prime" the fuel system
- Well balanced for safer towing or moving around site
- High ground clearance for rough site and road conditions
- Electronic regulation system programmed via a digital controller
- Offers the widest operating pressure range within a single compressor. Allowing multiple pressure and flow combinations.
- Higher utilisation, more versatility, improved efficiency savings and a higher return on investment, by adjusting pressure in 2-PSI increments from **72.5 PSI up to 200 PSI**.
- Biggest flow available in the market on one single portable unit: 1881 CFM @ 100 PSI
- Cold start as a feature: block heater and ether kit -> -13°F (-25°C) with 0W40 engine oil

Technical Data

Compressor	XAS 1800 PACE			
Normal effective working pressure	Psi	100	150	200
Actual free air delivery ¹ (FAD) at pre-set pressure setting	Cfm	1811	1669	1403
Maximum effective receiver pressure (compressor unloaded)	Psi		261	
Minimum / Maximum working pressure	Psi		72.5 / 200	
Max. sound pressure level @ 23' (7m) at normal working speed & pressure ²	dB(a)		76	
Compression Stages			1	
Air Receiver Capacity	US Gal (L)		37,8 (143)	
Compressor oil capacity	US Gal (L)		30 (113.6)	
Approximate air outlet temperature (without / with aftercooler)	°F (°C)		180 (82) / 100 (38)	
Air Compressor outlets			2 x 2" NPT (1 x normal air, 1 x after-cooled air)	
Max. ambient temperature (at sea level) ³	°F (°C)		125 (50)	
Maximum altitude	Ft (m)		8200 (2500)	
Minimum starting temperature (without cold weather options)	°F (°C)		14 (-10)	
Minimum starting temperature (with cold weather options)	°F (°C)		TBD	
Engine	Caterpillar		C13	
Emissions Regulation	US EPA Tier		T4F	
Output at rated speed (2100 rpm)	HP		536	
Number of cylinders			6	
Aspiration			Turbocharged	
Displacement	cu in (L)		762.8 (12.5)	
Engine speed (Unloaded)	Rpm		1305	
Engine speed (Maximum loaded)	Rpm	2100	1980	1670
Engine oil capacity	US Gal (L)		11.97 (45.3)	
Engine oil required			Low Ash Oil per API CJ-4, ACEA C9	
Engine coolant capacity	US Gal (L)		22.75 (92)	
Fuel tank capacity	US Gal (L)		223 (844)	
Fuel consumption at 0% loaded idle	Gal/Hr (L/Hr)	4.4 (16.6)	4.4 (16.6)	4.4 (16.6)
Fuel consumption at 25% load	Gal/Hr (L/Hr)	9.5 (35.8)	11.5 (43.5)	13.9 (52.6)
Fuel consumption at 50% load	Gal/Hr (L/Hr)	10.8 (41)	13.2 (50)	14.6 (55.3)
Fuel consumption at 75% load	Gal/Hr (L/Hr)	14.6 (54.9)	15.2 (57.5)	16.3 (61.7)
Fuel consumption at 100% load	Gal/Hr (L/Hr)	22.7 (86.2)	24.1 (90.9)	21.7 (82.2)
DEF tank capacity	US Gal (L)		18.5 (70)	
DEF consumption at 100% load (100 psig operation)	Gal/Hr (L/Hr)		1.7 (44.3)	
Battery Capacity (Cold Cranking Amps ⁴)	A		2 each 1400	

¹ According to ISO 1217 ed.3 1996 annex D

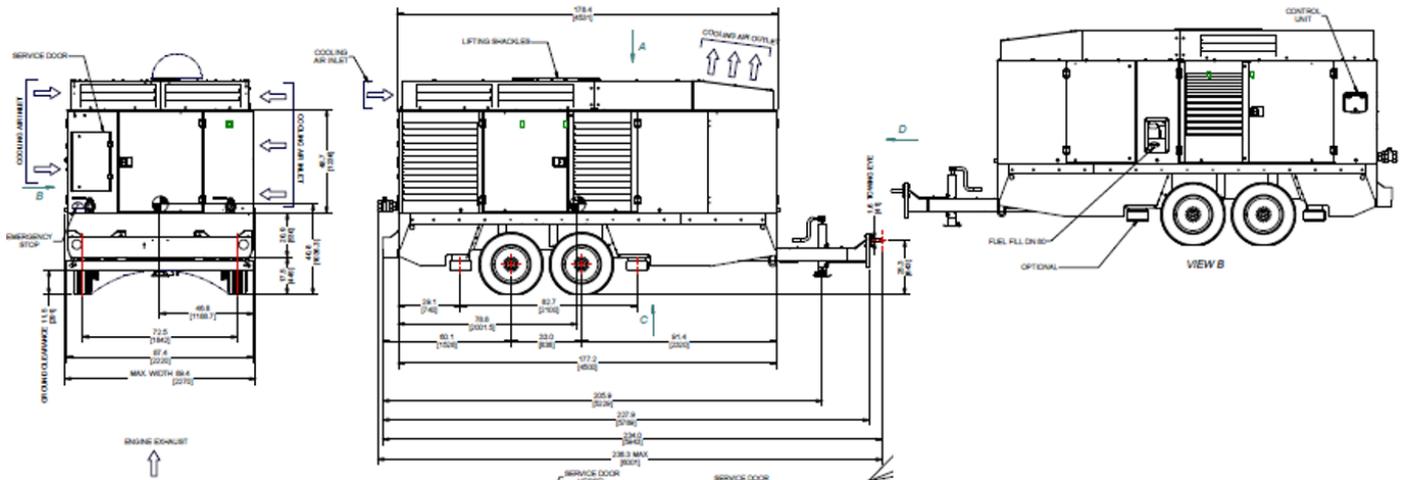
² Measured in accordance with ISO 2151 under free field conditions @ 7m distance

³ Consult Atlas Copco for proper de-rating instructions for operation beyond ambient limitations

⁴ According to DIN 72311

Dimensions

Tandem Axle Trailer Mounted



Weight (Wet - Ready-to-operate)

XAS 1800 PACE

Trailer mounted

lb (Kg)

17725 (8040)

Dimensions

XAS 1800 PACE

Trailer mounted

Inches (mm)

L x W x H

235 x 88 x 101 (5969 x 2235 x 2565)

Principle Data

Compressor Element

Compressor quality can be measured by the reliability, efficiency and durability of the elements. With decades of expertise, Atlas Copco remains a World leader in designing the most efficient and reliable compressors. Air end efficiency extends maintenance intervals and reduced fuel consumption.

The XAS 1800 PACE compressor utilizes two in tandem Atlas Copco's C-series low-pressure elements, driven from the diesel engine through a gearbox with a fiber disc coupler.

The compressor system comes with Atlas Copco PAR Oil S synthetic compressor oil. The oil cooler comes equipped with a standard thermostatic by-pass valve for superior cold weather lubrication.

Air/Oil Separator

Air and oil separation is achieved through a centrifugal oil separator combined with a filter element. Separators are available in ASME/CRN approved versions and are stamped accordingly.

Designed for a higher maximum working pressure, the separator is equipped with a sealed high pressure safety relief valve, minimum pressure valve, automatic blow-down valve, and pressure regulator.

Air/Oil Separator Tank:

Volume	37.8 US Gal / 143 L
Certifications	ASME / CRN
MAWP	261 psig

XAS 1800 PACE – Product Reference

Cooling System

The cooling system consists of integrated side-by-side aluminum oil cooler with axial fan to ensure optimum cooling. The cooling system is suitably designed for continuous operation in ambient conditions up to 125°F, with canopy door closed for the XAS 1800 PACE.

Compressor Regulating System

The compressor regulating system consists of an air filter, air receiver/oil separator, compressor elements, unloader assembly with unloader valve, blow down valve and loading valve.

Economic power consumption is assured by the fully automatic 100% step-less speed regulator that adapts engine speed to air demand.

Discharge Outlets

Compressed air is available from two 2" NPT outlet valves, one (1) untreated air & one (1) aftercooled/filtered air

Engine

Caterpillar C13B Final Tier 4

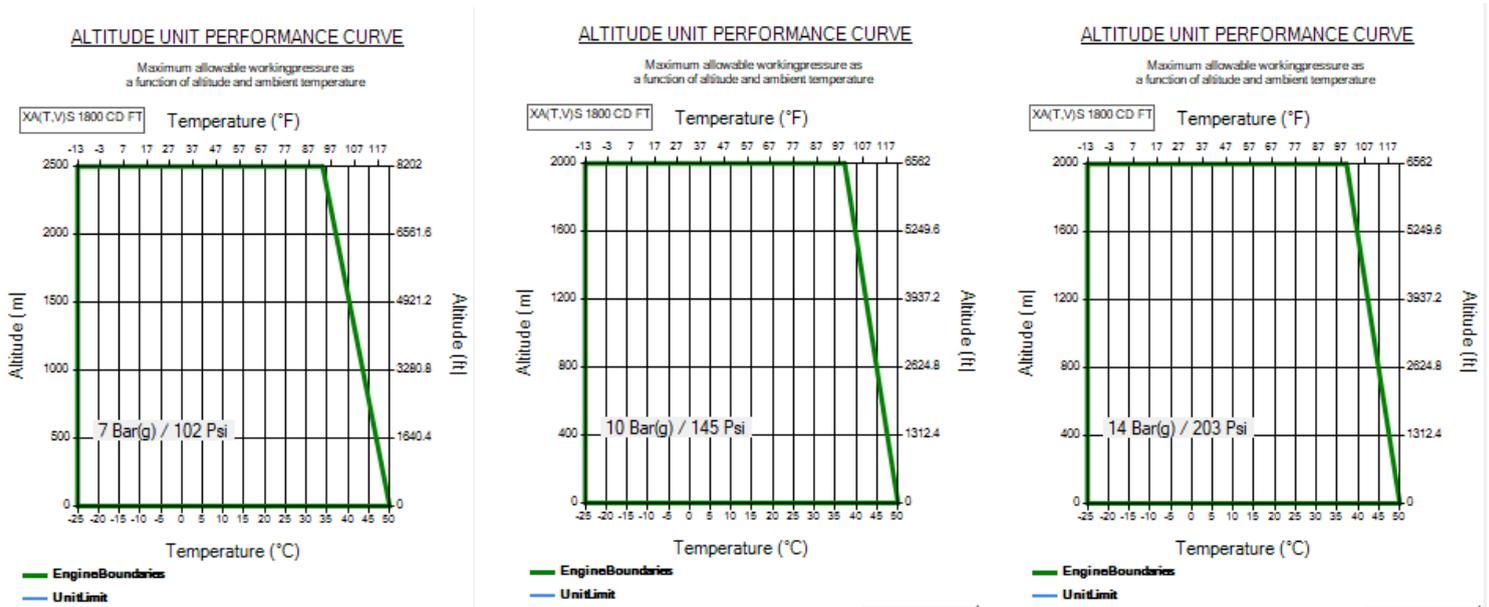
Caterpillar C13B T4F turbo charged six-cylinder, liquid-cooled diesel engine provides ample power to operate the compressor continuously at full-load.

Meets all US EPA and Environment Canada exhaust legislations with Final Tier 4 compliance.

The US EPA engine family is "JJDXL13.5310" and rated at 536hp at 2100 rpm, in accordance to SAE Standard for the XAS 1800 PACE.

Engine starting capacity at 14°F (-10°C) without the addition of cold start options. Cold start options are available up to -13°F (-25°C)

The 223 Gal (844 L) fuel tank enables operation for over 9 hours at full load and comes standard with a low fuel shutdown at 5%.



Emissions Treatment

Caterpillar C13B T4F engine after treatment consists of a Diesel Oxidation Catalyst (DOC), Diesel Particulate Filter (DPF) and high-efficiency selective catalytic reduction (SCR) technologies, eliminating the need for exhaust gas recirculation

Electrical System

The **XAS 1800 PACE** is equipped with a 24 Volt negative ground electrical starting system.

Instrumentation

The instrument control panel is located on the back of the compressor canopy with easy access.

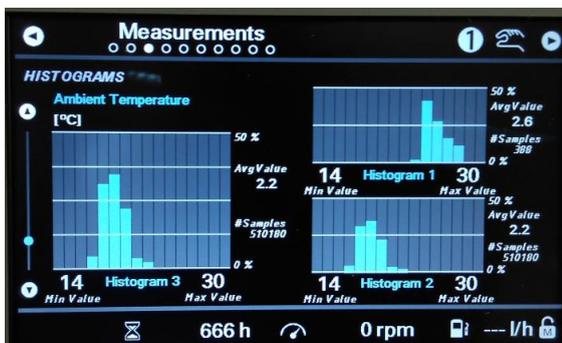
Standard instrument package includes a diagnostic ECU controller with large 7" screen. The intuitive Atlas Copco XC4004 controller is easy to operate with all functions conveniently at your fingertips. The controller also manages the engine ECU operating system, and a number of safety warnings and shut downs on various parameters (listed below).

Xc4004 Controller Functionality:

- Main Screen 1
 - Vessel Pressure
 - Fuel & DEF Level
 - Running Hours
 - RPM
- Main Screen 2
 - Vessel Pressure
 - Fuel & DEF Level
 - Running Hours
 - RPM
 - Element Temp
 - Regulating Pressure
 - Battery Voltage
- Measurements
 - Fuel Consumption
 - Engine Coolant Temperature
 - Compressor Element Temperature
 - Vessel Pressure
 - Air Discharge Pressure
 - Inlet Pressure
 - Ambient Temperature
 - Aftercooler Air Temperature
 - E-Stop count
 - Oil Stop Valve Pressure
 - Engine Load
 - Engine Oil Pressure
 - Engine Boost Pressure
 - DPF Soot Load
 - Fuel Temperature
 - Battery Voltage
 - Regulatory Pressure
 - Loaded/Unloaded Hours
 - Successful/Unsuccessful Starts
 - Service Timers (2 resettable)
- General Settings
 - Engine Diagnostics
 - Auto Start/Load/Stop
 - 30 Languages
 - Units of Measure
 - Auto diagnostic function for the engine
- Alarms
 - Structured alarms can be added to alert in advance to take proactive action
 - Active Alarms
 - Event Log History
 - Alarm Log History



- Histogram: The new Xc4004 gives enables Performance Monitoring System by creating onboard histograms of major parameters like FAD, Engine Load, Highest element temperature, Vessel Pressure, Engine RPM , Fuel Rate etc...



Bodywork

The compressor comes standard with metal canopy that has a 2 layer protective coating (Primer base and Powder Coated top layer) providing excellent corrosion protection. The canopy is sound attenuated to meet the most current legal noise requirements. Large service doors offer easy service access to all components from all sides of the machine.

Undercarriage & Frame

The **XAS 1800 PACE** compressor is available with undercarriage and alternatively in support mount version, providing utmost flexibility in installation or towing requirements.

- Tandem dual axle trailer setup with:
 - DOT approved light package
 - Adjustable height pintle hitch (3" lunette)
 - Two (2) each 10,000 lbs torsional axles
 - 17.5" Rims w/ 215/75R 17.5 Tires
 - Electric trailer brakes as standard (with 7 pin flat blade connector), Electrical brakes optional
 - 10,000 lbs (lift), 12,000 lbs (static) rated jack leg stand, with pad stand

Factory Options Available

- Aftercooler and Water Separator with fine filters and condensate flashing
- Cold Weather Package – 0W40 engine oil and heat tracing for condensate lines
- Support mount
- Special color canopy

Manufacturing & Environmental Standards

The **XAS 1800 PACE** is manufactured following stringent ISO 9001 regulations, and a fully implemented Environmental Management System fulfilling ISO 14001 requirements.

Attention has been given to ensure minimum negative impact to the environment.

The **XAS 1800 PACE** meets all current EPA and Environment Canada exhaust and noise emission directives.

Supplied Documentation

The unit is delivered with documentation regarding:

- Hard copies of the Atlas Copco Operators Safety and Instruction Manual, as well as electronic copies, available upon request.
- Test certificate for air delivery pressure and capacity, acc. ISO 1217 (Upon request only).
- Certificate for air/oil separator vessel and safety valve approval, ASME (Upon request only).

Warranty Coverage

Caterpillar Engine: Caterpillar Diesel engines are warranted to be free from defects with regard to materials and workmanship for the period of twelve (12) months from the date of initial startup without limitation in running hours or for the period of thirty six (36) months from the date of initial startup prior to the accumulation of 4000 running hours.

Atlas Copco Compressor: Warrantied to be free from defects with regard to material and workmanship for the period of eighteen (18) months from date of shipment from the factory, or twelve (12) months from date of initial start-up, whichever occurs first, without limitation of running hours.

Air compressor element assemblies used in Atlas Copco portable air compressors, is warranted to be free from defects with regard to materials and workmanship for the period of thirty (30) months from date of shipment from the factory, or twenty four (24) months from date of initial start up, whichever occurs first, without limitation of running hours. Atlas Copco service kits including parts and oils (PAR Oil's) must be used to maintain warranty. Failure to register warranty upon initial start-up may cause warranty claim delays or rejection of claims.

PRODUCT: Portable Compressors	EXTENDED WARRANTY PERIOD*: 24 months from date of end of initial standard warranty term. For the compressor's air system **, the warranty period is an additional 96 months from the end of the 24 month extended warranty term. For the engine, see Footnote 1 below.
<p>* Requirements for Extended Warranty;</p> <ul style="list-style-type: none"> · Service maintenance must be completed according to published intervals while utilizing genuine Atlas Copco/Chicago Pneumatic/American Pneumatic Tool parts and lubricants. Record of such maintenance must be entered onto Machines Online for the specific serial number and include all required information including date service performed, service interval performed, and part numbers used. · Oil sample (engine or compressor) to be taken at any time of failure and available upon request <ul style="list-style-type: none"> · Oil sample kit part number 9753300442 available for purchase · Unit must be available for onsite inspection by a representative of Power Technique North America if required · Unit must be available for transport to a Power Technique North America service center location if required · Failed components must be retained and available for return and inspection if required 	
<p>** Air end system component exclusions: Electrical components (i.e. Sensors, wiring), Perishable items (i.e. Rubber, plastics), Wear and air regulation items (i.e. Check valves, couplings)</p>	
<p>Note: End users are authorized to complete the required preventative maintenance utilizing genuine parts and lubricants purchased from an authorized dealer. Service maintenance recorded into Machines Online are to be completed by the authorized dealer where products purchased or another authorized dealer after providing proof of purchase for genuine parts and fluids utilized..</p>	
<p>Note: Equipment/machinery/components/Accessories/parts/items sold by SELLER but not manufactured by SELLER or an affiliate (including but not limited to a Product's engine, alternator, tires, battery, carrier, electrical equipment, and hydraulic transmission, if applicable) are not warranted by SELLER and shall carry whatever warranty (if any) which the manufacturer has conveyed to SELLER to the extent it can be passed on to the purchaser.</p>	